



2L 挤出中空吹塑设备
EXTRUSION BLOW MOLDING MACHINE

HT-2L & HTII-2L产品及模板尺寸 (mm)										
No. of cavity	Center distance									
		A	B	H	A	B	H	Φ	H	
		155	90	220	155	90	220	100	220	100 220
	130	95	95	220	95	95	220	95	220	95 220
	85				65	65	220	65	220	65 220
	60/65				50	50	120	50	120	50 120



HT-2L (挤出中空吹塑设备)
FULLY AUTOMATIC
EXTRUSION BLOW MOLDING MACHINE



HTS II-2L (挤出中空吹塑设备)
FULLY AUTOMATIC
EXTRUSION BLOW MOLDING MACHINE

HTS-2L & HTSII-2L产品及模板尺寸 (mm)										
No. of cavity	Center distance									
		A	B	H	A	B	H	Φ	H	
		155	90	220	155	90	220	100	220	100 220
	130	95	95	220	95	95	220	95	220	95 220
	85				65	65	220	65	220	65 220
	60/65				50	50	120	50	120	50 120



HTS-开合模
HTS-Platen



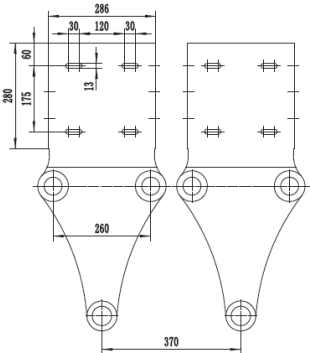
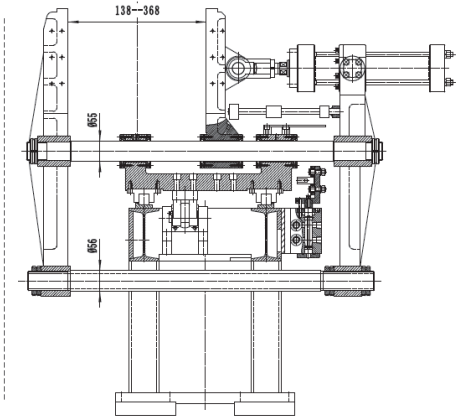
HT & HTS-三模头
HT & HTS-Triple Die Head



HT & HTS-电气系统
HT & HTS-Electrical System

技术参数 TECHNICAL PARAMETER

项目/ITEM	单位/UNITS	机型/MODEL			
机型 Model		HT-2L	HT II-2L	HTS-2L	HTS II-2L
基本参数 Specification					
工位数 Station	/	单Single	双Double	单Single	双Double
制品最大容积 Max. Product Volume	L	2	2	2	2
空循环 Dry Cycle	pc/h	900	900×2	900	900×2
HDPE塑料挤出量 Output of HDPE	kg/h	50	60	50	60
机器重量 Weight of Machine	T	3.3	3.9	4	6
机器外形尺寸 Size of Machine	m,L×W×H	3.1×1.6×2.4	3.3×2.2×2.6	3.3×2.1×2.6	3.5×2.2×2.6
模头Die Head					
最大口模直径(单模头) Max. Die Diameter (Single-head)	mm	108	108	108	108
模头加热功率(单模头) Die Head Heating Power (Single-head)	kW	5.2	5.2	5.2	5.2
模头加热段数(单模头) Die Head Heating Zone (Single-head)	/	3	3	3	3
双模头中心距 Central Distance of Double-head	mm	130	130	130	130
最大口模直径(双模头) Max. Die Diameter (Double-head)	mm	72	72	72	72
模头加热功率(双模头) Die Head Heating Power (Double-head)	kW	7	7	7	7
模头加热段数(双模头) Die Head Heating Zone (Double-head)	/	5	5	5	5
开合模系统 Clamping Unit					
开合模行程 Platen Distance	mm	138-368	138-368	138-368	138-368
移模行程 Mold Moving Stroke	mm	320	370	370	370
锁模力 Clamping Force	kN	44	44	44	44
挤出系统 Extruder Unit					
螺杆直径 Screw Diameter	mm	50	60	50	60
螺杆长径比 Screw Length/Diameter Ratio	/	25:1	25:1	25:1	25:1
螺杆加热功率 Screw Heating Power	kW	6.8	11.2	6.8	11.2
螺杆加热区段 No.of Heating Zone (Screw)	/	3	3	3	3
螺杆电机功率 Screw Motor Power	kW	11	15	11	15/22
动力系统 Power Unit					
油泵电机功率 Hydraulic Pump Driving Power	kW	7.5	7.5	7.5	7.5
装机总功率 Total Power	kW	30.5	39	30.5	39
备注 Remarks					
气体用量 Air Consumption	m ³ /min	0.4	0.4	0.4	0.4
吹气压力 Blow Pressure	MPa	0.6	0.6	0.6	0.6
冷却水压力 Cooling Water Pressure	MPa	0.3	0.3	0.3	0.3
用水量 Water Consumption	L/min	35	35	35	35
模具最大尺寸 Max.Size of Mold	mm,W×H	310×320	360×320	360×320	360×320
制品及模板图 Product & Formwork Drawing					



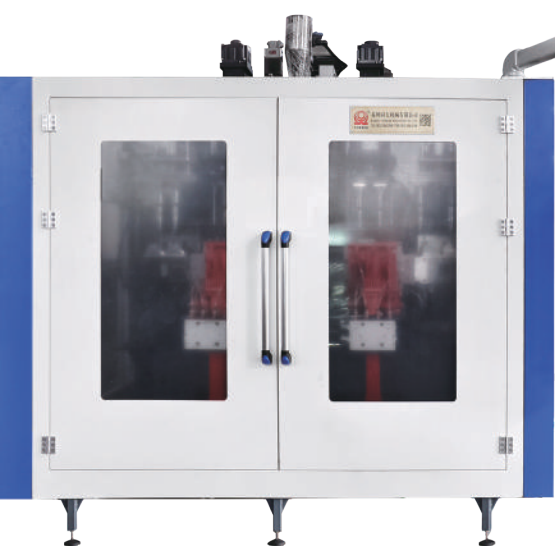
HTS II-2L (挤出中空吹塑设备)

*备注：以上参数仅供参考，可根据客户需求量身定制。
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2L 挤出中空吹塑设备

EXTRUSION BLOW MOLDING MACHINE



HSII-2L (挤出中空吹塑设备)

FULLY AUTOMATIC
EXTRUSION BLOW MOLDING MACHINE



HSE-2L (挤出中空吹塑设备)

FULLY ELECTRIC
EXTRUSION BLOW MOLDING MACHINE



HSE-挤料驱动单元

HSE-Extrusion Drive Unit



HSE-开合模驱动单元

HSE-Mold Drive Unit

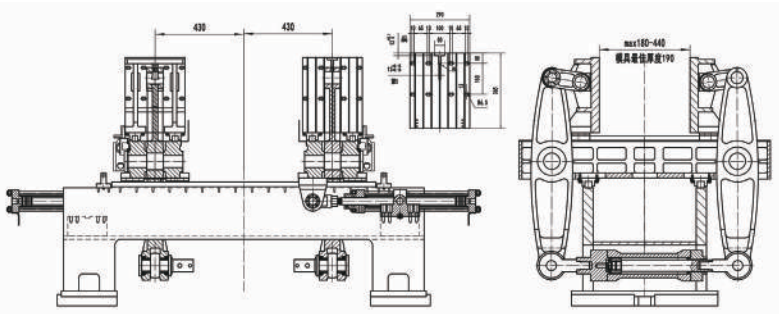


HSE-壁厚驱动单元

HSE-Wall Thickness Drive Unit

技术参数 TECHNICAL PARAMETER

项目/ITEM	单位/UNITS	机型/MODEL			
机型 Model		HS-2L	HS II -2L	HSE-2L	HSE II -2L
基本参数 Specification					
工位数 Station	/	单Single	双Double	单Single	双Double
制品最大容积 Max. Product Volume	L	2	2	2	2
空循环 Dry Cycle	pc/h	900	900×2	1500	1900
HDPE塑料挤出力 Output of HDPE	kg/h	50	60	50	60
机器重量 Weight of Machine	T	8	12	9	14
机器外形尺寸 Size of Machine	m,L×W×H	4.3×2.5×2.8	4.8×2.7×3.0	4.6×2.2×3.3	5.0×2.6×3.3
模头Die Head					
最大口模直径(单模头) Max. Die Diameter (Single-head)	mm	108	108	108	108
模头加热功率(单模头) Die Head Heating Power (Single-head)	kW	6	6	6	6
模头加热段数(单模头) Die Head Heating Zone (Single-head)	/	4	4	4	4
双模头中心距 Central Distance of Double-head	mm	130	130	130	130
最大口模直径(双模头) Max. Die Diameter (Double-head)	mm	72	72	72	72
模头加热功率(双模头) Die Head Heating Power (Double-head)	kW	7	7	7	7
模头加热段数(双模头) Die Head Heating Zone (Double-head)	/	5	5	5	5
开合模系统 Clamping Unit					
开合模行程 Platen Distance	mm	180-440	180-440	180-440	180-440
移模行程 Mold Moving Stroke	mm	430	430	450	450
锁模力 Clamping Force	kN	70	70	100	100
挤出系统 Extruder Unit					
螺杆直径 Screw Diameter	mm	50	60	50	60
螺杆长径比 Screw Length/Diameter Ratio	/	25:1	25:1	25:1	25:1
螺杆加热功率 Screw Heating Power	kW	6.8	11.2	6.8	11.2
螺杆加热区段 No.of Heating Zone (Screw)	/	3	3	3	3
螺杆电机功率 Screw Motor Power	kW	11	15	11	15
动力系统 Power Unit					
油泵电机功率 Hydraulic Pump Driving Power	kW	12.5+4	12.5+4	/	/
装机总功率 Total Power	kW	40.3	48.7	42.35	65
备注 Remarks					
气体用量 Air Consumption	m ³ /min	0.8	1	≥1.2	≥2.4
吹气压力 Blow Pressure	MPa	≥0.6	≥0.6	≥0.8	≥0.8
冷却水压力 Cooling Water Pressure	MPa	≥0.4	≥0.4	≥0.4	≥0.4
用水量 Water Consumption	L/min	80	100	150	180
模具最大尺寸 Max.Size of Mold	mm,W×H	420×320	420×320	440×320	440×320
制品及模板图 Product & Formwork Drawing					



HS II -2L (挤出中空吹塑设备)

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10mL-1L

多模头挤出中空吹塑设备

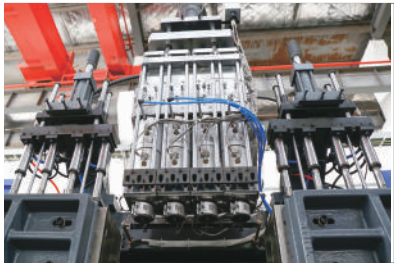
EXTRUSION BLOW MOLDING MACHINE

HTII-3L（挤出中空吹塑设备）

FULLY AUTOMATIC
EXTRUSION BLOW MOLDING MACHINE



HT-六模头
HT-Triple Die Head

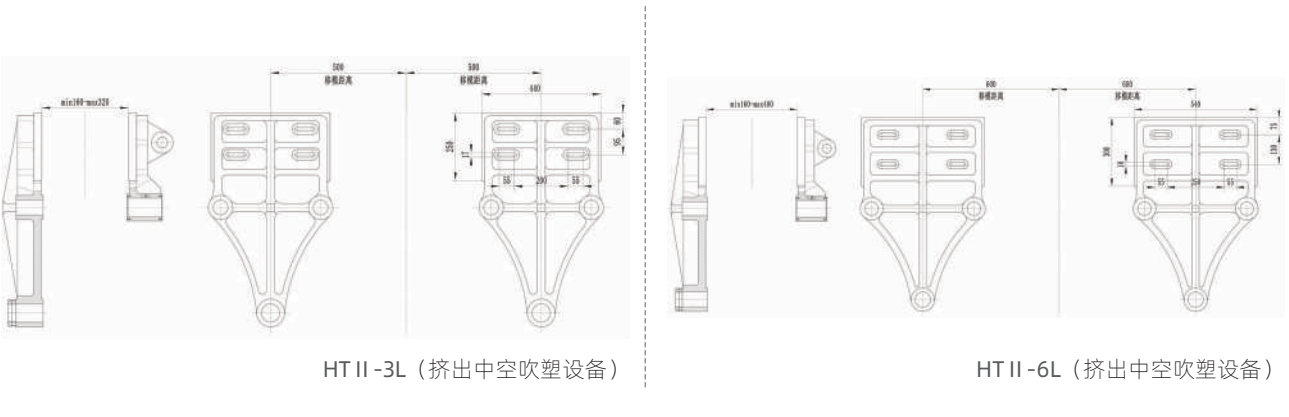


HT-吹针系统
HT-Blow Pin System

HTII-3L/6(4) 产品及模板尺寸 (mm)											
No. of cavity	Center distance										
		A	B	H	A	B	H	Φ	H	A	H
		230	140	300	230	140	300	140	300	140	300
	160 (180)	140	80	200	150	80	200	140	200	140	200
	110				85	85	220	85	220	85	220
	80 (90)							70	200	70	200

技术参数 TECHNICAL PARAMETER

项目 /ITEM	单位 /UNITS	机型 /MODEL			
机型 Model		HT II -3L/6	HT II -3L/4	HT II -6L/6	HT II -6L/4
基本参数 Specification					
工位数 Station	/	双Double	双Double	双Double	双Double
制品最大容积 Max. Product Volume	L	0.35	0.6	0.6	1
空循环 Dry Cycle	pc/h	800×2	800×2	700×2	700×2
HDPE塑料挤出力 Output of HDPE	kg/h	85	85	110	110
机器重量 Weight of Machine	T	7	7	8	8
机器外形尺寸 Size of Machine	m,L×W×H	3.8×2.7×2.5	3.8×2.7×2.5	4.2×3.2×2.7	4.2×3.2×2.7
模头 Die Head					
模头中心距 Central Distance of Double-head	mm	70	100	90	130
最大口模直径 Max. Die Diameter	mm	25	25	25	35
模头加热功率 Die Head Heating Power	kW	13.5	12	16	20.5
模头加热段数 Die Head Heating Zone	/	13	10	14	10
开合模系统 Clamping Unit					
开合模行程 Platen Distance	mm	160-320	160-320	160-400	160-400
移模行程 Mold Moving Stroke	mm	500	500	600	600
锁模力 Clamping Force	kN	70	70	110	110
挤出系统 Extruder Unit					
螺杆直径 Screw Diameter	mm	70	70	80	80
螺杆长径比 Screw Length/Diameter Ratio	/	25:1	25:1	25:1	25:1
螺杆加热功率 Screw Heating Power	kW	13.2	13.2	19	19
螺杆加热区段 No.of Heating Zone (Screw)	/	3	3	4	4
螺杆电机功率 Screw Motor Power	/	22	22	30	30
动力系统 Power Unit					
油泵电机功率 Hydraulic Pump Driving Power	kW	11	11	15	15
装机总功率 Total Power	kW	60	60	78	78
备注 Remarks					
气体用量 Air Consumption	m³/min	0.8	0.8	0.8	0.8
吹气压力 Blow Pressure	MPa	0.6	0.6	0.6	0.6
冷却水压力 Cooling Water Pressure	MPa	0.3	0.3	0.3	0.3
用水量 Water Consumption	L/min	80	80	80	80
模具最大尺寸 Max.Size of Mold	mm,W×H	490×250	490×250	590×300	590×300
模板图 Formwork Drawing					



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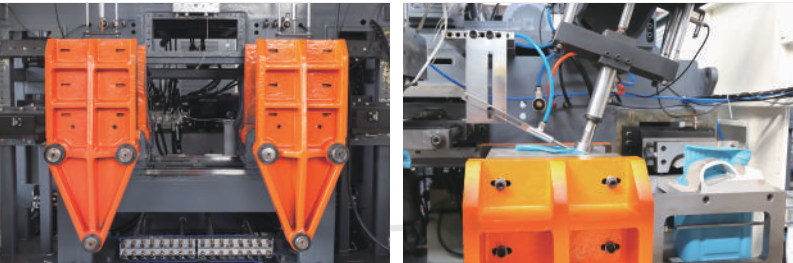
5L 挤出中空吹塑设备

EXTRUSION BLOW MOLDING MACHINE



HT -5L (挤出中空吹塑设备)
FULLY AUTOMATIC
EXTRUSION BLOW MOLDING MACHINE

HTS-5L (挤出中空吹塑设备)
FULLY AUTOMATIC
EXTRUSION BLOW MOLDING MACHINE



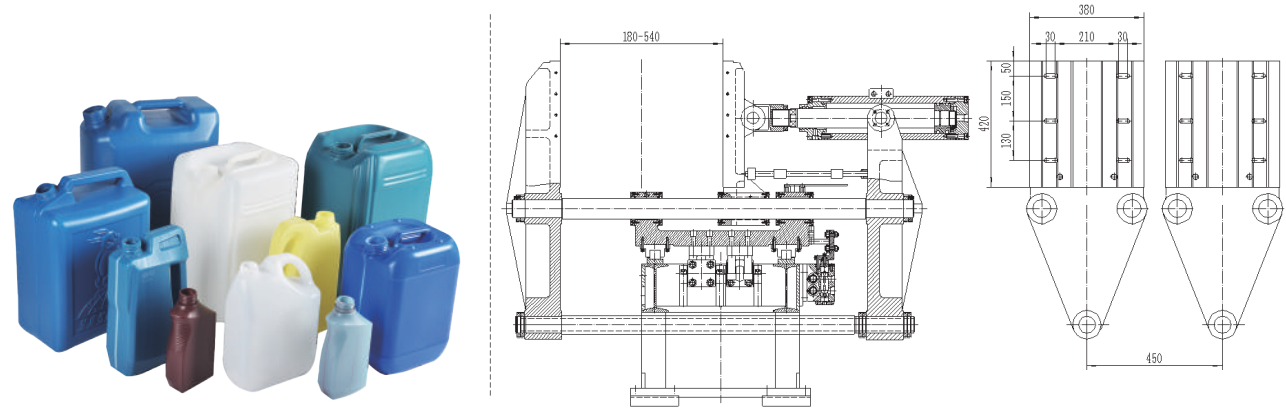
HTS-开合模
HTS-Platen

HTS-斜口瓶吹针
HTS-Beveled Blow Pin

HTS-5L & HTSII-5L产品及模板尺寸 (mm)											
No. of cavity	Center distance										
		A	B	H	A	B	H	Φ	H	A	H
		230	140	300	230	140	300	140	300		
	160 (180)	140	80	200	150	80	200	140	200	140	200
	110				85	85	220	85	220	85	220
	80 (90)							70	200	70	200

技术参数 TECHNICAL PARAMETER

项目/ITEM	单位/UNITS	机型/MODEL			
机型 Model		HT-5L	HT II -5L	HTS-5L	HTS II -5L
基本参数 Specification					
工位数 Station	/	单Single	双Double	单Single	双Double
制品最大容积 Max. Product Volume	L	5	5	5	5
空循环 Dry Cycle	pc/h	700	700×2	700	700×2
HDPE塑料挤出量 Output of HDPE	kg/h	60	85	85	110
机器重量 Weight of Machine	T	4	5.5	6	8
机器外形尺寸 Size of Machine	m,L×W×H	3.6×2.1×2.6	3.9×2.3×2.7	3.7×2.2×2.6	4.1×2.6×2.9
模头 Die Head					
最大口模直径(单模头) Max. Die Diameter (Single-head)	mm	145	145	145	145
模头加热功率(单模头) Die Head Heating Power (Single-head)	kW	7.6	7.6	7.6	7.6
模头加热段数(单模头) Die Head Heating Zone (Single-head)	/	4	4	4	4
双模头中心距 Central Distance of Double-head	mm	160/180	160/180	160/180	160/180
最大口模直径(双模头) Max. Die Diameter (Double-head)	mm	108	108	108	108
模头加热功率(双模头) Die Head Heating Power (Double-head)	kW	10.7	10.7	10.7	10.7
模头加热段数(双模头) Die Head Heating Zone (Double-head)	/	5	5	5	5
开合模系统 Clamping Unit					
开合模行程 Platen Distance	mm	180-540	180-540	180-540	180-540
移模行程 Mold Moving Stroke	mm	400	400	450	450
锁模力 Clamping Force	kN	70	70	110	110
挤出系统 Extruder Unit					
螺杆直径 Screw Diameter	mm	60	70	70	80
螺杆长径比 Screw Length/Diameter Ratio	/	25:1	25:1	25:1	25:1
螺杆加热功率 Screw Heating Power	kW	11	13.2	13.2	19
螺杆加热区段 No.of Heating Zone (Screw)	/	3	3	3	4
螺杆电机功率 Screw Motor Power	/	15	22	22	30
动力系统 Power Unit					
油泵电机功率 Hydraulic Pump Driving Power	kW	11	11	15	15
装机总功率 Total Power	kW	44.8	53.8	57.8	71.6
备注 Remarks					
气体用量 Air Consumption	m³/min	0.4	0.6	0.4	0.6
吹气压力 Blow Pressure	MPa	0.6	0.6	0.6	0.6
冷却水压力 Cooling Water Pressure	MPa	0.3	0.3	0.3	0.3
用水量 Water Consumption	L/min	50	70	80	100
模具最大尺寸 Max.Size of Mold	mm,W×H	390×390	390×390	440×420	440×420
制品及模板图 Product & Formwork Drawing					



HTS II -5L (挤出中空吹塑设备)

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5L 挤出中空吹塑设备

EXTRUSION BLOW MOLDING MACHINE

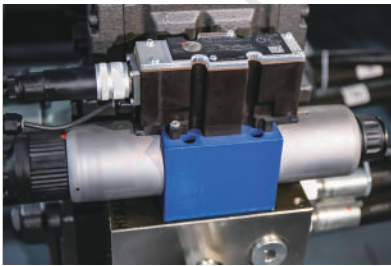


HSE II -5L (挤出中空吹塑设备)
FULLY ELECTRIC
EXTRUSION BLOW MOLDING MACHINE

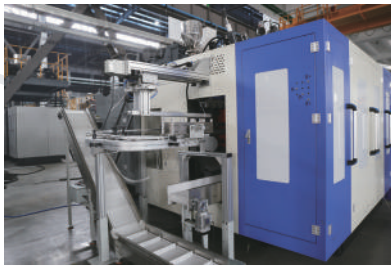
HSII-5L产品及模板尺寸 (mm)										
No. of cavity	Center distance									
		A	B	H	A	B	H	Φ	H	
		230	140	300	230	140	300	140	300	140
	160 (180)	140	80	200	150	80	200	140	200	140
	110 (120)				85	85	220	85	220	85
	80 (90)							70	200	70



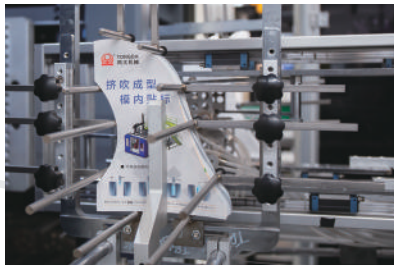
HS II -5L (挤出中空吹塑设备)
FULLY AUTOMATIC
EXTRUSION BLOW MOLDING MACHINE



HS-液压阀
HS-Proportional Valve



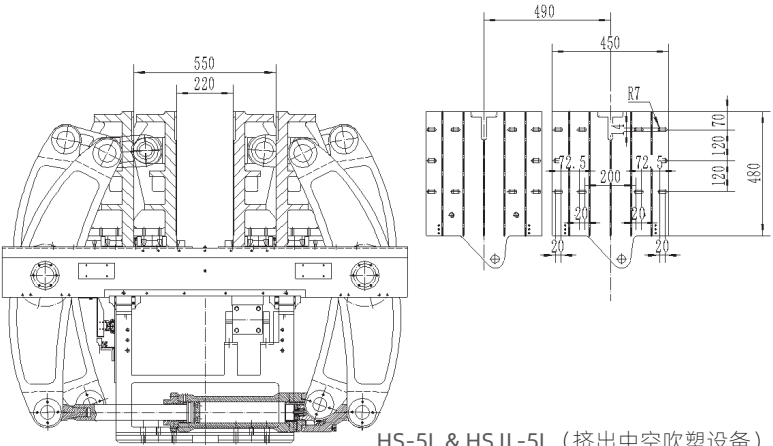
HS-废料回收系统
HS-Waste Material Recycling System



HS-模内贴标
HS-In Mould Labeling

技术参数 TECHNICAL PARAMETER

项目/ITEM	单位/UNITS	机型/MODEL			
机型 Model		HS-5L	HS II -5L	HSE-5L	HSE II -5L
基本参数 Specification					
工位数 Station	/	单Single	双Double	单Single	双Double
制品最大容积 Max. Product Volume	L	5	5	5	5
空循环 Dry Cycle	pc/h	900	900×2	1300	1600
HDPE塑料挤出量 Output of HDPE	kg/h	85	110	85	130
机器重量 Weight of Machine	T	10	13	10	22
机器外形尺寸 Size of Machine	m,L×W×H	5.2×2.5×3.2	5.2×2.7×3.3	4.6×2.6×3.5	7.1×4×4.5
模头 Die Head					
最大口模直径(单模头) Max. Die Diameter (Single-head)	mm	145	145	145	145
模头加热功率(单模头) Die Head Heating Power (Single-head)	kW	7.6	7.6	9	9
模头加热段数(单模头) Die Head Heating Zone (Single-head)	/	4	4	5	5
双模头中心距 Central Distance of Double-head	mm	160/180	160/180	180/200	180/200
最大口模直径(双模头) Max. Die Diameter (Double-head)	mm	108	108	110	110
模头加热功率(双模头) Die Head Heating Power (Double-head)	kW	12	12	14	14
模头加热段数(双模头) Die Head Heating Zone (Double-head)	/	5	5	11	11
开合模系统 Clamping Unit					
开合模行程 Platen Distance	mm	220-550	220-550	300-660	300-660
移模行程 Mold Moving Stroke	mm	490	490	550	550
锁模力 Clamping Force	kN	158	158	158	158
挤出系统 Extruder Unit					
螺杆直径 Screw Diameter	mm	70	80	70	90
螺杆长径比 Screw Length/Diameter Ratio	/	25:1	25:1	25:1	25:1
螺杆加热功率 Screw Heating Power	kW	13.2	19	13.2	17.4
螺杆加热区段 No.of Heating Zone (Screw)	/	3	4	3	4
螺杆电机功率 Screw Motor Power	/	22	30	22	37
动力系统 Power Unit					
油泵电机功率 Hydraulic Pump Driving Power	kW	17+4	17+4	/	/
装机总功率 Total Power	kW	63.5	80	66.25	106.9
备注 Remarks					
气体用量 Air Consumption	m³/min	1	1.2	≥1.6	≥3.2
吹气压力 Blow Pressure	MPa	≥0.6	≥0.6	≥0.8	≥0.8
冷却水压力 Cooling Water Pressure	MPa	≥0.4	≥0.4	≥0.4	≥0.4
用水量 Water Consumption	L/min	100	120	200	370
模具最大尺寸 Max.Size of Mold	mm,W×H	480×450	480×450	540×430	540×430
制品及模板图 Product & Formwork Drawing					



HS-5L & HS II -5L (挤出中空吹塑设备)

*备注：以上参数仅供参考，可根据客户需求量身定制。
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